

CIGARETTE SPECIFICATION

LOUISVILLE  
MARLBORO LIGHTS 100 REGULAR SP  
BRAND CODE-00180 (STD)

EFFECTIVE DATE: 01/01/96  
STANDARD PRODUCTION

CIGARETTE LENGTH : 99.5 MM FTC TAR : 11.0 MG/CIGT 10.5 - 11.4  
TOBACCO ROD CIRCUM. : 24.80 MM  
TOBACCO ROD LENGTH : 68.0 MM  
FILTER LENGTH : 31.5 MM  
TIPPING LENGTH : 36.000 MM  
TOTAL R.T.D. : 128 MM H2O  
DILUTION TARGET : 30.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M WHITE TGL PPT KC 236M2 12-788-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO LIGHTS REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0180 FILTER: B07033

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT  
: AND METRIC UNITS FOR RTD MEASUREMENT.  
: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400)  
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APPROVED BY:

*Janice M. Bunn*

SUPERCEDES SPECIFICATION DATED: 8/28/95

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